



# OK Autrod 309L

SAW

A continuous, solid, corrosion-resistant, chromium-nickel wire for joining stainless steels to non-alloy or low-alloy steels and for welding austenitic stainless alloys of the 24% Cr, 13% Ni types. OK Autrod 309L has good general corrosion resistance. When used for joining dissimilar materials, the corrosion resistance is of secondary importance. OK Autrod 309L can be used in combination with OK Flux 10.93 or OK Flux 10.92.

CLASSIFICATIONS	TYPICAL ALL WELD METAL COMPOSITION (%)	
<u>SFA/AWS A5.9</u>	C	<0.03
ER309L	Si	0.5
<u>EN 12072</u>	Mn	1.8
S 23 12 L	Cr	24.0
	Ni	13.0
	Mo	<0.3
	Cu	<0.3

PACKING/ORDERING INFORMATION			
Part Number	Dia (mm)	Carton Weight (kg)	Pallet Weight (kg)
1653243110	2.4	25	750
1653323110	3.2	25	750
1653403110	4.0	25	750

