



# OK Autrod 308L

SAW

A continuous, solid, corrosion-resistant, chromium-nickel wires. OK Autrod 308L has good general corrosion resistance. The alloy has a low carbon content which makes it particularly recommended where there is a risk of intergranular corrosion. The alloy is widely used in the chemical and food-processing industries, as well as for pipes, tubes and boilers. OK Autrod 308L can be used in combination with OK Flux 10.93 or OK Flux 10.92.

CLASSIFICATIONS	TYPICAL ALL WELD METAL COMPOSITION (%)	
<u>SFA/AWS A5.9</u>	C	<0.03
ER308L	Si	0.5
<u>EN 12072</u>	Mn	1.8
S 19 9 L	Cr	20.3
	Ni	10.0
	Mo	<0.3
	Cu	<0.3

PACKING/ORDERING INFORMATION			
Part Number	Dia (mm)	Carton Weight (kg)	Pallet Weight (kg)
1610243110	2.4	25	750
1610323110	3.2	25	750
1610403110	4.0	25	750

