



# OK Autrod 12.22

SAW

OK Autrod 12.22 is a killed, medium manganese-alloyed, copper-coated steel wire for submerged arc welding in medium and high strength structural steels. It can be combined with the following fluxes : OK Flux 10.45, OK Flux 10.61, OK Flux 10.62, OK Flux 10.71, OK Flux 10.81, OK Flux 10.83 and OK Flux 10.88.

CLASSIFICATIONS	APPROVALS	TYPICAL ALL WELD METAL COMPOSITION (%)		TYPICAL MECH. PROPERTIES ALL WELD METAL
<u>SFA/AWS A5.17</u>	- -	C	0.1	-
EM12K		Si	0.2	
<u>EN 756</u>	- -	Mn	1.0	-
S2Si				

PACKING/ORDERING INFORMATION			
Part Number	Dia (mm)	Carton Weight (kg)	Pallet Weight (kg)
1222200800	2.0	30	660
1222240800	2.4	30	660
1222320800	3.2	30	660
1222400800	4.0	30	660
1222403010	4.0	700	700
1222480800	4.8	30	660
Marathon Pac			
122220942F	2.0	450	900

